7.10.7 SF
Shop-Floor Coordinate Measuring Machine
HEXAGON METROLOGY
7.10.7 SF

Quality Insight at the Point of Production

The Hexagon Metrology 7.10.7 SF is like a machine tool for quality control — no other CMM performs like it in tough shop-floor conditions. The SF series draws its design inspiration from over fifteen years of shop-floor machine production experience and thousands of units in the field worldwide. It is designed from the ground up to surpass the demanding requirements of shop-floor users.

This rugged CMM excels in the harsh environment of machine shops and manufacturing cells with advanced thermal compensation, covered ways, built-in vibration resistance and shop-hardened design. It is flexible — using standard 110/220 volt outlets with no need for shop air.

Users can move the 7.10.7 SF to various points of production, where precise dimensional inspection is required. It is economical to own and operate, with low upfront costs and simple maintenance.

Using the touch-screen interface and the revolutionary PC-DMIS Touch software, operators can run inspection programs on the shop floor with little training. Gaining immediate insight into quality control helps you react quickly to process variations, reducing scrap and increasing productivity.
Light-weight Bellows and Covers
Machine components are protected while minimising friction for smooth-running, precise performance.

Thermal Isolation
Thermal isolation elements, as well as temperature compensation, ensure accuracy is maintained in changing shop-floor temperatures.

Optimised Jogbox and Holder
A newly designed, robust, user-focused jogbox and holder makes interacting with the machine more intuitive.

Vibration Isolation
The standard elastomeric vibration isolation is sufficient in most cases. For more severe environments, an integrated active system is available.

Probe Choices
A wide variety of Hexagon Metrology touch trigger and scanning probes are available to match a wide range of requirements and budgets.

Integrated Fixturing System
Optional kinematic supports screw into specially located table hole locations and hold up to four 300mm plates or one 500mm plate.

Workspace Lighting
This simple detail greatly enhances the user experience. Cool LED lights brightly illuminate the measurement volume.

Touch-screen Monitor
The integral touch-screen monitor with hidden cable management provides convenient touch-based operator input.

Message Lighting
Optional integrated red and green LED lights on the Z-axis allows 7.10.7 SF operators to quickly view the CMM status from afar.
The SF series includes PC-DMIS®, today’s most popular and powerful metrology software, featuring an intuitive graphical user interface that easily guides first-time operators through part programming, setup and inspection. It is ideal for the shop floor:

- Upgrading to PC-DMIS Touch gives operators a revolutionary new way to interact with inspection data and measurement devices. The software features a full screen interface, advanced Multi-Touch technology, intuitive inspection routines, and the power of PC-DMIS built in.

- With optional offline programming, you can develop inspection routines while leaving the machine free to measure. PC-DMIS CAD lets you select geometry and define parameters by clicking on the CAD model. With data automatically extracted from the CAD model, you’ll save time and eliminate a source of costly errors.

- PC-DMIS’s unique editing tools and customisable menus make program modification fast and easy. Users of all skill levels can measure everything from simple prismatic parts to complex geometries quickly and accurately.
Hexagon Metrology offers a comprehensive range of products and services for all industrial metrology applications in sectors such as automotive, aerospace, energy and medical. We support our customers with actionable measurement information along the complete life cycle of a product – from development and design to production, assembly and final inspection.

With more than 20 production facilities and 70 Precision Centers for service and demonstrations, and a network of over 100 distribution partners on five continents, we empower our customers to fully control their manufacturing processes, enhancing the quality of products and increasing efficiency in manufacturing plants around the world.

For more information, visit www.hexagonmetrology.com

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