WHERE QUALITY COMES TOGETHER
<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>04</td>
<td>Introduction: All Facets of Metrology</td>
</tr>
<tr>
<td>06</td>
<td>Hexagon AB: World-class measurement technologies and services</td>
</tr>
<tr>
<td>08</td>
<td>Your Metrology Requirements Solved</td>
</tr>
<tr>
<td>10</td>
<td>Measurement on Any Scale</td>
</tr>
<tr>
<td>12</td>
<td>Gauges and Hand Tools</td>
</tr>
<tr>
<td>14</td>
<td>Optical and Multisensor</td>
</tr>
<tr>
<td>16</td>
<td>Portable CMMS: Taking metrology to the point of manufacture</td>
</tr>
<tr>
<td>18</td>
<td>Stationary CMMs: The largest range of Stationary CMMs in the world</td>
</tr>
<tr>
<td>20</td>
<td>Sensors – to suit all applications</td>
</tr>
<tr>
<td>22</td>
<td>Software – the heart of every metrology system</td>
</tr>
<tr>
<td>24</td>
<td>Service and Support: Worldwide service – local to you</td>
</tr>
<tr>
<td>26</td>
<td>Why choose Hexagon Metrology?</td>
</tr>
</tbody>
</table>
Along with the manufacturing facilities highlighted, Hexagon Metrology has over 70 direct precision centres in more than 20 countries, plus a network of over 100 agents and distributors across the world. Wherever you are, Hexagon Metrology is never far away.
When the issue is metrology, Hexagon Metrology is without question the specialist. With the most comprehensive product range on the market, a marked international orientation and an eye for top quality we are very well equipped to optimally meet our customers' requirements.

Hexagon Metrology is part of the Hexagon AB Group and includes leading metrology brands such as Brown & Sharpe, Cognitens, DEA, Leica Geosystems (Metrology Products), Leitz, m&h Inprocess Messtechnik, Optiv, PC-DMIS, QUINDOS, ROMER, Standard Gage and TESA.

Hexagon Metrology brands represent an unrivalled global installed base of millions of Coordinate Measuring Machines (CMMs), portable measuring systems and handheld instruments, and tens of thousands of metrology software licenses.

Hexagon Metrology empowers its customers to fully control manufacturing processes that rely on dimensional precision, ensuring that products manufactured precisely conform to the original product design. The company offering of machines, systems and software is complemented by a wide range of product support, aftermarket and value-added services.

Welcome to Hexagon Metrology – where quality comes together.

Norbert Hanke
CEO Hexagon Metrology
Hexagon is a world-leading supplier of systems for measurement of objects in one, two or three dimensions. The systems measure with great precision and rapidly provide access to large amounts of measurement data. For the customer, this means greater efficiency and productivity, improved quality and significant material and cost savings in the production process.

Hexagon’s vision is to be a market leader, ranking number one or number two, in each strategic business in order to generate growth and shareholder value.

Hexagon’s mission is to develop and market leading technologies and services to measure in one, two or three dimensions, to position and update objects and to time processes.

Hexagon’s strategy is to be the most cost-efficient and innovative supplier, have the best management skills in the business and short and rapid decision processes.
Hexagon is split into 3 main business units

**Geosystems**
Surveyors, map offices and cartography companies, authorities, construction and engineering companies, mining companies, aerospace, security and defense industries are the main target groups for Hexagon Geosystems’ products and services, using a variety of technologies and systems for multidimensional measurement and positioning. The systems in the Geosystems area measure with a precision that spans a deviation of 10 metres to 100 micrometres.

**Metrology**
In the measurement technologies market’s micro segment, Hexagon Metrology offers the customer a complete range of products and one of the world’s strongest service organisations. The systems measure parts as large as aircraft and as small as medical screws with precisions spanning from 100 to 0.3 micrometres.

**Technology**
In addition to its Geosystems and Metrology product offering, Hexagon functions as a sub-supplier of technologies, systems and precision components to customers outside the Hexagon Group. The strategy of offering Hexagon’s technologies to other OEMs (Original Equipment Manufacturers) guarantees continued cost-efficient development of Hexagon’s technologies.

**Net sales in percent 2012**

- **31%** Western Europe
- **29%** North America
- **15%** China
- **13%** Asia & Pacific
- **8%** EMEA without W. Europe
- **4%** South America
YOUR METROLOGY REQUIREMENTS SOLVED

Hexagon Metrology’s customers are active in the aerospace, security and defence-related industries, the automotive industry, government departments and authorities, the engineering industry, the construction industry, electronics, power generation, computing, design and medical industries.

Hexagon Metrology holds a primary market position through the expertise of some of the most important metrology manufacturers worldwide. From Hand Gages to Portable Measurement Equipment, from Multisensor Coordinate Measuring Machines and Robots to Metrology Software, Hexagon Metrology offers a comprehensive range of products and services for all industrial metrology applications.

Whatever your industry – we’ve got it covered.
In the macro segment, large objects such as mountains, cities, roads, bridges, tunnels, dams, buildings, and other construction projects, are measured. These measurements require precision ranging from 10 metres to 100 micrometres.

In the micro segment, industrial components, from large aircraft to micro components in electronic and medical applications, are measured. Precisions from 100 to 0.3 micrometres are required for these applications. Customers in this segment are primarily the automotive, aerospace, engineering, medical and energy industries.

In the nano segment, objects such as microchips for the electronics industries, medical applications and materials with new characteristics are measured.

Hexagon describes the measurement technologies market by three different segments: Macro, micro and nano. The boundaries between the three segments are the customers’ requirements for measurement precision of the applications.
GAUGES AND HAND TOOLS

Outstanding price-performance ratio, flexibility and the highest quality – gauges and hand tools are the simplest and most widely used products in Hexagon Metrology’s industrial metrology offering. Calipers, thread gages, bore and height measuring devices are suitable for countless applications in the metrology laboratory or on the production floor, often in combination with mechanical instruments or stationary machines. Length and angle standards are indispensable for the calibration of measuring equipment.

Traditional mechanical and electronic precision measuring gauges provide portability, extended service life and offer a large variety of measuring ranges. Hexagon Metrology hand tools are known round the world for quality, dependability and workmanship. We’ve been making hand measuring tools for well over 150 years.
Flexibility is the key issue for multisensor technology. Flexibility in the world of metrology means having the freedom of choice between contact and optical measurement – with only one measuring system. A single system is therefore sufficient for the contact and optical measurement of all inspection features on a workpiece.

For the measurement of materials sensitive to the touch, the solution is optical measuring systems. They measure non-destructively and accurately. Thanks to a versatile range of optical measuring systems, we have the right solution for every measuring task.

Typical applications include pressed/formed parts, injection molded parts, electronic components, rotationally symmetrical parts, precision mechanics, surface scanning, complex 3D parts, turned parts, prismatic parts and contours.
PORTABLE CMMS TAKING METROLOGY TO THE POINT OF MANUFACTURE

Why should work pieces be brought to a far-off measurement lab when you can inspect them at the point of manufacture? Portable measuring systems allow you to take measurements directly in the manufacturing environment, where process improvements are the most beneficial offering simplicity of operation and ever-reliable 3D measurements. The effect: rapid and highly accurate measurements fed directly into production leading to cost savings and quality improvements.

Portable Measuring Arms are available in several size and accuracy configurations, can be equipped with different types of probes and scanning heads to measure even difficult-to-access points either optically or by touch. The attractive price-performance of these portable coordinate measuring machines when compared with other techniques means they are finding use in a wide range of industries.

Laser Tracker Systems lead the field in terms of the accuracy, reliability and durability of portable coordinate measuring machines. Expansion or automation of the system with hand-guided scanners, wireless probes or robot applications open up an enormous number of possible applications.

Industrial Theodolites and Laser Stations meet the highest standards even under tough conditions. The extreme measurement volume of up to 600 m makes a laser station the first choice for the inspection and assembly of very large components.

White Light Measurement Solutions are comprehensive 3D optical measurement solutions, focused on improving engineering and manufacturing processes in automotive and other manufacturing industries. 3 Dimensional Measurement is an increasingly significant strategy which allows manufacturing organizations to accelerate product introductions, reach higher product quality, reduce production costs and bring about higher profits for each product.
THE LARGEST RANGE OF STATIONARY CMMS IN THE WORLD

Stationary measuring systems from Hexagon Metrology are used across a whole range of industry applications. Whether for the high precision measurement of small parts for the watch making industry, or the large volume inspection of full size car bodies, Hexagon Metrology has a stationary measurement system to suit.

Bridge type CMMs
Measure small, medium and large parts three-dimensionally without having to sacrifice performance and accuracy. With sizes ranging from 4.5.4 (400mm x 500mm x 400mm) to 20.40.18 (2000mm x 4000mm x 1800mm) there is a model to suit almost any measurement requirement.

Gantry type CMMs
The largest stationary gantry coordinate measuring machines will give you gargantuan performance. It is not just the capacity of these giants of the world of coordinate measuring systems that leaves all others in the shade: they also impress with robust materials, a stable structure and high accuracy - on the production floor.

Horizontal Arm type CMMs
Designed for the inspection of sheet metal parts in the car industry, or other large-volume components in the aerospace, ship, defense, appliance, machinery and railway industries. Their open structure permits direct access to the workpiece and therefore significantly eases loading and unloading. Horizontal CMMs can also be integrated as a component of an automated production line such as automotive body-in-white.

Ultra High Accuracy and Gear Inspection Systems
These systems are built without compromise, ensuring the highest possible accuracy and repeatability.

Shop Floor Systems
Several machines are designed specifically for use on the Shop Floor where they are able to maintain high accuracy over large temperature ranges and other harsh environmental conditions in production, such as vibration and dirt.
SENSORS TO SUIT ALL APPLICATIONS

Whatever the application Hexagon Metrology has a sensor solution to match. With probing systems and styli for all portable and stationary measuring systems, including probing for on machine tool inspection.

Optical
For multisensor systems measurements are made using the high-resolution cameras, TTL (Through-The-Lens) lasers and the innovative Chromatic White Light Sensor (CWS).

Tactile
For coordinate measuring machines the range is a complete offering of touch probes, manual and motorized probe heads, analogue scanning probes, change racks, extensions and styli.

Portable
For portable systems Hexagon Metrology offers a wide range of interchangeable probes including hard probes, touch probes, infrared tube probes, laser line scanner systems and machine control sensors all designed to make the most difficult portable measuring tasks easier.

On Machine Tool
Machine tool probes measure workpieces directly on milling machines, machining centres, lathes, turning/milling machines, grinding machines, special machines and robots. Workpieces are not only aligned, but geometries are inspected while still on the machine. On machine tool probes facilitate daily work, reduce manufacturing time and costs and increase the possibilities of modern machines.

3D Laser Scanners
Laser scanners play a key role in quality assurance. 3D digital capture of shapes and surfaces using lasers is an effortless and precise process. The industry uses laser scanners primarily for the quality control of geometries and surface, but also for reverse engineering, fit and finish, and assembly applications.
Hexagon Metrology is the largest software developer in the metrology industry and offers a wide range of in-house developed, individually customizable software packages that deliver intelligent and effective acquisition, analysis, management and presentation of collected data.

Hexagon Metrology produces PC-DMIS, the world’s most popular dimensional metrology software package, which offers many modules including CMM, vision, portable measuring arms, laser trackers, CNC machines, as well as options for devices that are “non-Hexagon Metrology” brands. For the measurement of gears, blades and other specialized geometry Hexagon Metrology’s QUINDOS is the perfect solution.

SpatialAnalyzer® (SA) is a powerful, traceable and easy to use metrology and analysis software package, tailored for the Hexagon Metrology Portable CMM family.
A global service network to support customers from product enquiry to after sales needs.

**Systems Consultation**
Our specialists and engineers help select the solution that best suits specific manufacturing and inspection needs.

**Training**
Introductory to advanced metrology courses to optimize measurement productivity.

**First Part Programming**
Part programs developed by experts for proper start-up of inspection of new components.

**Contract Inspection and Programming**
A professional solution to production overload or unique measuring applications. Possibility of outsourcing dimensional inspection resources and activities to Hexagon Metrology.

**Software Maintenance Agreements**
Version updates and technical support for our market leading software packages.

**Certification and Calibration**
Regular certification and calibration to guarantee the highest levels of system accuracy and repeatability.

**System Upgrades and Rebuilds**
Old systems revitalized by combining advanced hardware and software with the existing equipment.

**Service and Repair**
Original Hexagon Metrology parts and certified factory service to keep systems running in peak condition.
WHY CHOOSE HEXAGON METROLOGY?

There are many kinds of measuring devices. But for a given measurement task there is usually only one true solution. The goal of Hexagon Metrology applications engineers is to develop this solution. Thanks to their extensive experience they know which system will best match your requirements.

The benefits are obvious: a tailor-made measuring system saves time and therefore costs. Naturally, the advice we provide does not end with the purchase of a system. Years after acquisition Hexagon Metrology customers profit from comprehensive service programs that are available with every installed device. And should the going really get tough, your Hexagon Metrology service engineer always has the right answer.

We have a network of Regional Precision Centers which are able to service a device at any time, upgrade a system to the latest version and train your measurement technicians. Measurement solutions from Hexagon Metrology – an investment that adds up.

For more information about how Hexagon Metrology can assist you, visit the website at www.hexagonmetrology.com

Hexagon Metrology – Where quality comes together.
Hexagon Metrology offers a comprehensive range of products and services for all industrial metrology applications in sectors such as automotive, aerospace, energy and medical. We support our customers with actionable measurement information along the complete life cycle of a product – from development and design to production, assembly and final inspection.

With more than 20 production facilities and 70 Precision Centers for service and demonstrations, and a network of over 100 distribution partners on five continents, we empower our customers to fully control their manufacturing processes, enhancing the quality of products and increasing efficiency in manufacturing plants around the world.

For more information, visit www.hexagonmetrology.com

Hexagon Metrology is part of Hexagon (Nordic exchange: HEXA B). Hexagon is a leading global provider of design, measurement and visualisation technologies that enable customers to design, measure and position objects, and process and present data.

Learn more at www.hexagon.com